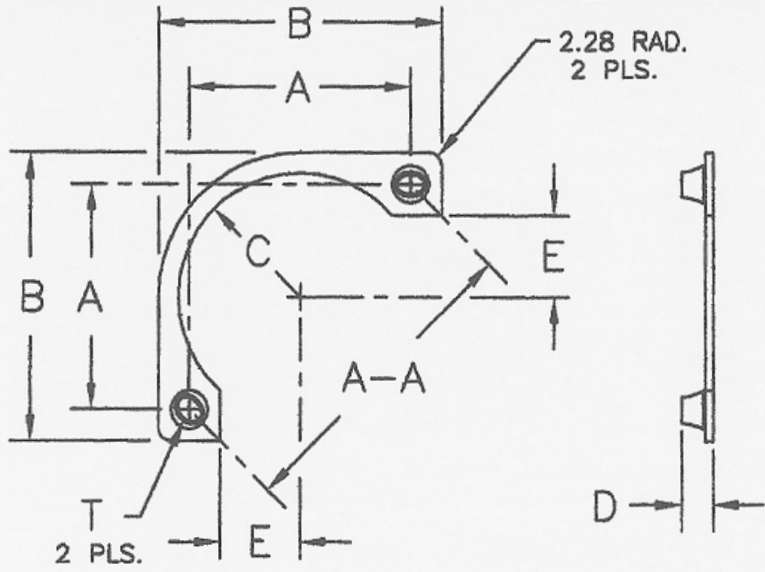
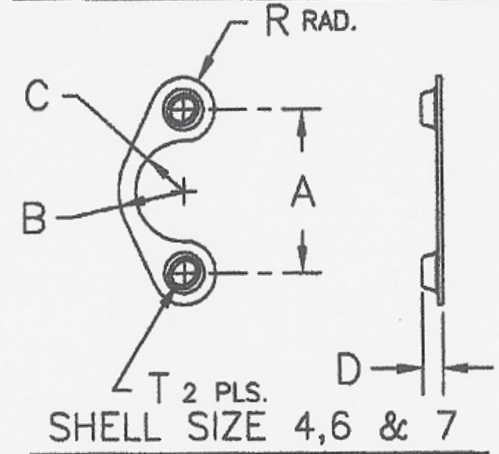


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PART NO.	SUPERSEDED PART NO.	SHELL SIZE	T _{THR'D}	A-A REF	A ±.08	B ±.26	C ±.26	D	E ±.26	R ±.08
AS-2	NONE	2	M2X.4	—	15.30	6.76	4.72	2.03/3.05	—	2.92
AS-4	NONE	4	M2X.4	—	16.18	7.19	5.16	2.03/3.55	—	2.92
AS-6	ATM396-6	6	M2.5X.45	—	17.96	7.49	5.54	2.03/3.55	—	3.56
AS-6-M3	NONE	6	M3X.5	—	17.96	7.49	5.54	2.48/3.70	—	3.56
AS-7	NONE	7	M3X.5	—	19.81	8.33	6.35	2.48/3.70	—	3.56
AS-8	ATM396-8	8	M3X.5	21.40	15.08	22.35	7.04	2.48/3.70	3.91	—
AS-10	ATM396-10	10	M3X.5	25.90	18.26	25.88	8.74	2.48/3.70	5.49	—
AS-12	ATM396-12	12	M3X.5	29.10	20.62	27.89	10.51	2.48/3.70	6.68	—
AS-14	ATM396-14	14	M3X.5	32.50	23.01	30.28	12.09	2.48/3.70	7.87	—
AS-16	ATM396-16	16	M3X.5	34.80	24.61	31.88	13.86	2.48/3.70	8.66	—
AS-18	ATM396-18	18	M3X.5	38.20	26.97	34.24	15.04	2.48/3.70	9.85	—
AS-20	ATM396-20	20	M3X.5	41.60	29.36	38.10	16.56	2.48/3.70	10.97	—
AS-22	ATM396-22	22	M3X.5	44.90	31.75	40.46	18.13	2.48/3.70	11.51	—
AS-24	NONE	24	M3X.5	49.30	34.92	44.45	19.81	2.48/3.70	12.70	—

REV	DESCRIPTION	DATE	APPRVD
A	ADD SUPERSEDED PART NO. LIST	11/99	
B	ADD AS-6-M3	3/00	BS
C	ADD AS-4	3/03	BS
D	ADD AS-2	5/05	BS



SHELL SIZE 8 THRU 24

SPECIFICATIONS :

1. RETAINER MATERIAL - 1.02 ±.08 THICK 2024-T3 ALUMINUM ALLOY. PER QQ-A-250/4 OR 1.02 ±.08 THICK 6061-T6 ALUMINUM ALLOY PER QQ-A-250/11.
2. RETAINER FINISH - ALODINE PER MIL-C-5541.
3. NUT, SELF-LOCKING - CORROSION-RESISTING STEEL, CADMIUM PLATED PER QQ-P-416 FOLLOWED BY A SOLID DRY FILM LUBRICANT PER MIL-L-46010. NUTS MEET MIL-N-45938/7 SPECIFICATIONS.

NOTE:

1. THE 'AS' SERIES SUPERSEDES VARIOUS PART NUMBERS AS INDICTATED IN TABLE.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:		CONTRACT NO.		NUT PLATE AUTOSPORT	
ANGLES ±	FRACTIONS ±	PREPARED	DVH		
DECIMALS .XX ±	.XXX ±	APPROVED	STARKS	11/99	SIZE CODE IDENT NO. DRAWING NO.
NEXT ASSY USED ON APPLICATION		RELEASE			B 0A554 AS502
					REV D

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